



Spett.le  
SAMPIERANA SPA  
Via L. Da Vinci 40  
47021 BAGNO DI ROMAGNA (FC)  
Att.n Mr. Cesare Para

DPO/HRS/bp

Copparo, Agosto 28th, 2015

**OGGETTO: valves AT34 + AT35**

Hereby we summarize below the main technical requirements and recommendations for use and maintenance of the valve AT34 + AT35.

#### **TECHNICAL SPECIFICATIONS**

- |                           |                   |
|---------------------------|-------------------|
| 1. Max operating pressure | <b>630 bar</b>    |
| 2. Test pressure          | <b>1000 bar</b>   |
| 3. Tightening torque      | <b>85-100 Nm.</b> |

#### **MAINTENANCE**

1. Any maintenance operation must be performed by qualified personnel;
2. Do not perform any kind of maintenance activity if the machine is running;
3. Do not unscrew the valve and do not make adjustments when it is working;
4. Perform the unscrewing operation slowly to let the grease come out safely;
5. Do not tamper with the valve body in the event of malfunctioning and/or damage;
6. In case of grease leakage from the valve, in spite of use in accordance with the technical specifications, contact specialized personnel for replacement;
7. Replace the not working and/or damaged components with original ones.

We recommend, in any case, to contact your dealer for assistance.

Best regards.



  
BERCO SPA  
Engineering Director  
Ing. Francesco Grenzi

  
BERCO SPA  
Product Support Manager  
Ing. Carlo Bellini